



AK STAMPING FACILITIES LIST

US HQ FACILITIES LIST

TOOL ROOM EQUIPMENT:

- AGIE Evolution 3 Wire-EDM machine (5)
- Charmilles Robofil 200 Wire-EDM machine with robotic load (2)
- Charmilles Fast-Cut Hole Burner Model SH2CNC (1)
- AgieCharmilles AT Spirit 2 die-sinking EDM (1)
- Mitsui Seiki HU40A machining center with 10-station pallet system and 120 tool positions (1)
- Mitsui High Tec 6x12 precision surface grinder with D.R.O. (10)
- Okamoto ACC-EXB MDI 12.24 Wet Grinder (1)
- Bridgeport milling machines with CNC controls (3)
- Quality Heat Technologies heat-treating unit (1)

INTERIM PRODUCTION EQUIPMENT:

- Amada RG-80 6-ft press brakes with NC9-EX II controls (2)
- Amada FAB-35 D 4-ft press brakes with NC9-EX II controls (2)
- Amada RG-25 4-ft press brake with NC9-EX control (1)
- Greenard 7-ton hydraulic punch presses with Unitool tooling (4)
- Mituoyo Koki 2-ft brake (1)
- Mios 40-ton power presses (2)

HIGH VOLUME PRODUCTION EQUIPMENT:

- Bruderer 18-ton Hi-Speed precision press with automatic feed (2)
- Bruderer 30-ton BSTA25 Hi-Speed precision presses with automatic feed (5)
- Bruderer 75-ton Hi-Speed precision presses with automatic feed (1)
- Bruderer 60-ton BSTA 60/33 Hi-Speed precision presses with automatic feed (2)
- AIDA 110-ton precision power presses with automatic digital feed (5)
- AIDA 160-ton precision power press with automatic digital feed (1)
- Niagara 45-ton 3.5-in. stroke power press with automatic feed (1)
- U.S. Baird Multi-slide machines (3)
- Bihler GRM-50 Vari-Slide machines with automatic feed (2)
- Burlytic deburring line (1)
- IVEC 3-in., 6-in., and 12-in. wide continuous-strip aqueous cleaning machines (2)
- Unitrol resistance welders (3)

QUALITY EQUIPMENT:

- OGP Avant Supra 600 optical gauging system, SPC/SQC, 20-in. range (1)
- OGP QL-20 Comparator with computer control and SPC capability (1)
- OGP Smartscope inspection system (1)
- J&L Comparators, 30-in. with Vector control (4)
- J&L Comparators, 14-in. (4)
- Fischerscope Multi 600 plating-thickness measuring instrument (1)





SHANGHAI FACILITIES LIST

TOOL ROOM EQUIPMENT:

- Hurco VMX 24 CNC 4-axis machining centers (2)
- Okamoto 63DX Wet Grinder (1)
- Mitsui High Tec 6x12 precision surface grinder with D.R.O. (4)
- Bridgeport vertical CNC milling machine (1)
- Schoen Hydraulic try-out press

INTERIM PRODUCTION EQUIPMENT:

- Amada Vipros 345 30-ton turret punch press with O4PA NC control and DNC hookup (1)
- Amada RG-80 6-ft press brakes with NC9-EX II controls (2)
- Greenard 7-ton hydraulic punch presses with Unitool tooling (6)
- Mios 40-ton power presses (5)

HIGH VOLUME PRODUCTION EQUIPMENT:

- Bruderer 18-ton Hi-Speed precision press with automatic feed (1)
- Bruderer 30-ton Hi-Speed precision press with automatic feed (1)
- Bruderer 75-ton Hi-Speed precision presses with automatic feed (2)
- AIDA 110-ton precision power press with automatic digital feed (1)
- AIDA 160-ton precision power press with automatic digital feed (1)
- IVEC 3-in., 6-in., and 12-in. wide continuous-strip aqueous cleaning machine (1)
- Tape & Reel packaging machines (4)
- Zenith ultrasonic degreaser (1)
- Vibratory tumblers (1)
- Kent KSD-90 Pad Printing Machine (1)

QUALITY EQUIPMENT:

- J&L Comparators, 14-in. (2)
- Brown and Sharpe CMM
- Fischerscope Multi 600 plating-thickness measuring instrument
- Microtechnica Optical Comparator (1)
- OGP Smartscope inspection system (1)
- QMS Genesis QA300 portable SPC/SQC systems
- Nikon Color video microscope system

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